X-Laser, LLC strongly recommends keeping this manual with your new laser projector at all times as a field reference.
BEFORE USING THIS PRODUCT, READ AND FOLLOW ALL NOTICES AND SAFETY INFORMATION THROUGHOUT THIS GUIDE.

THIS LASER PRODUCT IS NOT TO BE USED OUTDOORS

Laser system distributor and US compliance partner

X-Laser, LLC
9125A Whiskey Bottom Road
Laurel, MD 20723

Laser system built by

MAGNUM LIGHTING Technology Co., Ltd

12/F, San Toi Building, 137-139 Connaught Road Central, Hong Kong
Email: support@laseros.com

If you have any questions about any of the content of this manual or the safe operation of your new laser projector, please do not hesitate to contact us directly.
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1. Introduction
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Introduction

Visuals play a huge role in the sensory experience of music. The synergy of lasers, lights, screens and strobes are why we go to clubs and festivals. The LaserCube features over 100 built-in visualizers and a library of music laser shows.

The LaserCube combines a portable laser projector, music visualizer and laser show software. Just connect a Mac, PC, or Android device and that’s it. With it’s compact size, bring the party everywhere with you.

With the easy-to-use LaserOS projector software, enjoy laser shows, games, clocks, social media, projection mapping and more...

“Caution – use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.”
2. LaserCube Parts Diagram

1. Laser Aperture - Laser light is emitted from this opening.
2. Beam Block - Prevents laser emission and also restricts the laser scan from going into an audience.
3. Key Control LED indicators – shows if the LaserCube is Locked/Unlocked and when the lasers are emitting.
4. Charge Status LED indicator – changes color from red to green to show battery charge
5. Power Switch LED indicator - shows if the LaserCube is powered On/Off
6. Micro USB Port - Provides connection and control of the LaserCube via a PC/Mac/Android device. The laser will turn off if it is disconnected.
7. Key Control - Prevents accidental operation. Resetting of the key control will be required if there is a power loss or remote interlock cycling.
8. Remote Interlock Connector- Provides a safety shut-off for terminating the laser emission via the emergency stop box.
10. Power Switch - Toggles the power ON or OFF.
### 3. Technical Specifications:

<table>
<thead>
<tr>
<th>Name:</th>
<th>LaserCube</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model:</td>
<td>LC-1000 (2W)</td>
</tr>
<tr>
<td>Laser Class:</td>
<td>Class 4</td>
</tr>
<tr>
<td>Power:</td>
<td>2000mW</td>
</tr>
<tr>
<td>Blue 450nm:</td>
<td>1200mW</td>
</tr>
<tr>
<td>Green 520nm:</td>
<td>400mW</td>
</tr>
<tr>
<td>Red 638nm:</td>
<td>400mW</td>
</tr>
<tr>
<td>Battery:</td>
<td>14,000 mAh</td>
</tr>
<tr>
<td>Modulation:</td>
<td>Analog 33kHz</td>
</tr>
<tr>
<td>Scan speed:</td>
<td>&gt;30,000pps @ 8 deg</td>
</tr>
<tr>
<td>Max Scan Angle:</td>
<td>&gt;32 degrees</td>
</tr>
<tr>
<td>Size:</td>
<td>10 x 10 x 11 cm</td>
</tr>
<tr>
<td>Weight:</td>
<td>1.7 kg</td>
</tr>
<tr>
<td>Voltage:</td>
<td>100 - 240V</td>
</tr>
<tr>
<td>Warranty:</td>
<td>1 year</td>
</tr>
<tr>
<td>Software:</td>
<td>LaserOS Included</td>
</tr>
<tr>
<td>Safety:</td>
<td>Features key, interlock, beam block, indicator LED. Complies with latest safety standard IEC 60825-1</td>
</tr>
</tbody>
</table>
4. Product Labeling and Placement

**FDA Compliance and Information Label**

- **LASER Light - Avoid Direct Eye Exposure**
- **Class IV LASER product: 430-680nm <2.2W CW**
- **Classified per IEC 60825-1, Ed. 2, 2007-3**
- **Complies with FDA performance standards except for deviations pursuant to Laser Notice 50, dated June 24, 2007 or as described in manufacturer’s variance and certification 2013-V-0075.**

**Serial Number, Model and Date of Manufacture Label**

- **LC207200001**

**Laser Aperture Label**

- **DO NOT aim laser at people, vehicles or open airspace**
5. Safety Guidelines and Proper Usage

1. No scheduled maintenance necessary to keep the product in compliance. Simply keep the laser free from dust or other contaminates that could cloud or dirty the laser aperture. Cleaning the aperture window is the ONLY maintenance allowed and must be performed with the unit powered down and locked off. **Servicing by the user is not allowed. Any attempt to open or modify the unit is prohibited. Instant permanent blindness may result in case of an accidental eye exposure to the beam.**

2. Do not expose the human eye directly or indirectly to focused or scattered laser radiation as loss of vision, complete blindness, and/or other serious injuries may result. Lasers are capable of starting fires at great distances. Do not use around flammable materials.*

3. Do not take apart, modify or dismantle the laser or operate it under abnormal current load (doing so will void the warranty). Strictly no service is allowed. Servicing should only be handled by authorized factory trained technicians.

4. Always treat your laser with great care as some components are very fragile and must not be subjected to shock.

5. Avoid turning the laser on and off frequently as it will reduce the diode life. This device does not have a set duty cycle but we do not recommend using it for more than four hours continuously.

6. From time to time, clean the laser aperture with a dry tissue that does not pill. You may also use an alcohol prep wipe and compressed air to blow dust from the vents. **BE SURE the alcohol has dried fully before activating the laser. This is the only user maintenance allowed and can ONLY be performed with the unit powered down and locked off.**

7. Always keep all factory supplied labels on the unit and visible. These are required for legal compliance.

8. During use, be sure to leave an open space around all sides of the laser to facilitate airflow through the heat sink beneath the device.

9. Operate your laser only within the specified temperature range of 10°C (50°F) to 40°C (104°F). Failure to do so may result in weak output, overly strong output which will diminish the life of the unit and/or large output power swings. The LaserCube is thermostatically monitored so we can determine if a failure was temperature related. Such failures are NOT covered under our manufacturer’s warranty. Extreme cold and hot temperatures WILL cause a diode failure. Keep this unit climate controlled at ALL times.
10. Always ensure that the main power supply is properly grounded before use. Do not use a 2 prong IEC cord with this projector. You should always hook up a laser system in such a way that you have both a primary and backup means of instantly terminating laser emissions.

11. DO NOT USE the laser device if you suspect that it contains a defect of any kind either from manufacturing, damage, general wear or has a broken manufacturer’s seal. Contact us to return the unit to the factory for service and/or maintenance immediately.

12. Should you have difficulty operating the laser properly and troubleshooting does not work, go to http://www.lasersos.com for support and RMA assistance if necessary. Do not attempt to service, modify or fix the laser yourself. You will be provided with instructions on how to send the laser projector back for repair.

13. Before using this product in any capacity, ensure that the unit is properly secured to prevent accidental beam shifts and that a safety cable is used for any aerial rigging.

14. This product is not a toy and should be kept inaccessible to unauthorized persons before, during, and after use. Keep away from minors.

15. The LaserCube includes all required safety features per international regulations. For US residents, authorized persons should only be trained employees of an FDA variance holder.

16. This product is not to be used outdoors. Do not allow laser light to escape indoor settings as this level of laser light can interfere with Aircraft operation at many miles. DO NOT allow lasers to hit aircraft or enter airspace. Shining a laser at an aircraft in the US is considered a federal crime punishable by fines or jail time.**

17. Before using this product, it is the responsibility of the user to be familiar with all Federal and State reporting and usage requirements. Laws vary by state, some US states require additional licensing and/or registration. Many locations require operation only under the supervision of a trained Laser Safety Officer (LSO). An FDA variance is required to operate this product in the United States.

18. For all venues you must designate safe and restricted areas of the venue where persons are or are not allowed to be respectively. The “safe areas” should not be subject to any laser radiation either directly or indirectly. By protocol, there must be at least a 3 meter buffer between safe and restricted areas on all sides. In other words, all laser beams must terminate (ie. not be reflected away) in the restricted areas to avoid human contact. The laser must never be aimed at or allowed to be directed or reflected toward other people or reflective objects.

19. Do not stand in front of the laser while active. All persons should wear protective eyewear while rigging, maintaining, or otherwise working with the laser.
*Failure to follow the above precautions and other precautions contained in this user manual, particularly with regard to human exposure to laser radiation and electrical safety, may result in serious injury, loss of vision, electric shock or skin damage. Class 4 lasers must be handled and operated with care and extreme caution.

**This product shall NOT be operated by persons who are not trained in proper laser safety procedures and/or do not know how to use all components of a laser system properly. The safety procedures outlined in this manual must be observed at all times to provide you with safe and fun laser displays. Please contact us if you have any questions about how to safely and effectively use our products!


**Abstract**

IEC/TR 60825-3:2008

This part of IEC 60825, which is a technical report, gives guidance on the planning and design, set-up and conduct of laser displays and shows that make use of high power lasers. The laser power needed to produce effective theatrical or artistic displays in large spaces such as theatres, arenas, or architectural sites is great enough to pose a severe accidental exposure hazard, even when personal exposure is very brief. For this reason, subclause 4.1.5 of IEC/TR 60825-14 specifies that only laser products that are Class 1, Class 2 or visible-beam Class 3R should be used for demonstration, display or entertainment purposes in unsupervised areas. Laser products of other classes should only be permitted under carefully controlled conditions and under the control of a trained experienced operator. The guidance provided in this technical report is not intended to include the display or demonstration of scientific, medical or industrial laser products. However, many of the principles in this guidance may be relevant. This guidance provides recommendations for safety for those laser displays or demonstrations that are shows, artistic displays, advertising or light sculptures, or museum pieces used to demonstrate optical principles, etc. Laser products available for use in a domestic environment or for use by people who cannot be expected to have received a suitable level of training should be Class 1, Class 2 or visible beam Class 3R. Therefore, such equipment is outside the scope of this guidance. This guidance is intended to be used by those who: - design, manufacture, assemble, install or operate laser products that are Class 4, Class 3B, or non-visible beam Class 3R for display and entertainment purposes; - operate arenas, theatres, planetaria, discotheques or other places where such laser products may be installed and operated; or - are responsible for reviewing the safety of such equipment, installations or displays. This guidance is not normative, but rather a code of practice for the design, installation, operation and evaluation of the safety of laser light shows and displays, and the equipment employed in their production. This guidance is also intended for persons who modify laser display installations or equipment. This guidance contains safety criteria for the protection of the public or persons in the vicinity of laser displays in the course of their employment. In some countries, there may be specific requirements, such as government permissions or notifications of shows, or prohibitions, such as against laser scanning of spectators without appropriate safeguards. This guidance is not to be understood as in conflict with such requirements but merely to be supplementary. This second edition cancels and replaces the first edition published in 1995. It constitutes a technical revision. The main changes since the first edition include - clarification of the scope; - specific guidance on factors to take into account regarding scanning safeguards; - clarification of the records to be maintained; and - modification of the requirements for the zones where unattended laser projectors are used.
6. Setup and Installation Guide

What you need:

- LaserCube home laser system
- Power cable and adapter
- USB Micro cable
- Emergency Stop box and cable
- Keys
- For US residents, an approved US FDA variance is required prior to use of the laser.
- View the online laser safety and operators training prior to powering on the laser. See “General Safety and Maintenance Guidelines” #15 for details.
- Mac OS X 10.6, Windows PC or Android device and the LaserOS app. You can download a copy of the app from “www.laseros.com”.

First Time Use and Testing

1. Ensure your projection area is safe and free of any people, reflective surfaces or cameras.


   ![LaserOS app icons]

   If you get an error with OSX security preferences, locate the app in Finder, right-click on the app file and choose “Open” to allow the app to run.

3. Run LaserOS installer and follow instructions carefully. You will need to accept the License Agreement to use the app. After the installation is complete, look for the LaserOS icon and launch the program.
4. Connecting the LaserCube:

   a. Connect the USB cable from your control device, power cable (optional if LaserCube is fully charged), and key to the unit.

   b. Connect the other key into the Emergency Stop (yellow box) then connect the emergency stop to the unit using the provided cable.

   c. Use the on/off switch to power on the LaserCube.

   d. Turn the Key Control on both the LaserCube and Emergency Stop to the “run” position and check that the red stop button is undepressed.

   e. After the white light on the Emergency Stop flashes twice press the RESET (green) button on the Emergency Stop box to enable laser operations.

   f. The white light should then flash more rapidly a few times and then stay on.

   g. The LaserCube is now ready to be controlled by LaserOS. There will NOT be output until you proceed to Step 5.

   h. NOTE: Do NOT hold or press the RESET (green) rapid succession or it will not work. A simple press and release is all that is required.
5. The LaserOS app will detect if the LaserCube is connected. It can then be turned on or off from the power menu in the top left corner of the app. Pressing the ESC key will also turn off the laser.

6. From the main menu, you can easily select from the different apps, modes and laser show effects available. Audio, power level, color/hue and other settings can also be adjusted from here.
Installation:

1. Adjust the beam block with the unit powered off, make sure the key is not connected, secure projector aiming, then make adjustments to the beam block.

You may need to repeatedly power the laser back on to check for the proper beam block setting until it prevents any scanning into audience areas. All beams must be maintained at least 3 Meters (10 feet) above the floor level where people may be present. **Eye exposure to laser light can cause instant injury and permanent blindness.**

Note: While securing projector aiming, turn off the unit and remove the key. Check for the proper beam block setting. Repeat until beam block prevents any scanning into audience areas.
2. Place appropriate compliant ANSI area warning sign(s) in and around the laser show venue especially areas accessible to the audience.

![Warning Sign]

THIS SHOW USES LASERS!

Don’t worry, these lasers are safe and compliant with 21CFR1040.10 and IEC 60825-1 and are being controlled by a trained and varniced laser operator.

The lasers used in today’s show are Class 4, __ watts and use DPSS and/or direct injection diode lasers in the range of 405-650nm. Report any beam access to the laser operator.

![X-Laser]

ENJOY THE SHOW!

3. Do not leave the laser unattended and ensure the projection area remains safe throughout your laser show.

For the complete user manual please go to:

www.laseros.com/start